# P R B X

| Table of Contents                  |     |
|------------------------------------|-----|
| Output specification               | P2  |
| Input specification                | P3  |
| General specification              | P4  |
| Environmental specifications       | P5  |
| EMC characteristics                | P5  |
| Characteristic curves              | P6  |
| Input source impedance             | P30 |
| Output over current protection     | P30 |
| Output over voltage protection     | P30 |
| Short circuitry protection         | P30 |
| Thermal considerations             | P30 |
| Remote on/off control              | P31 |
| Heatsink                           | P31 |
| Mechanical data                    | P31 |
| Recommended pad layout             | P32 |
| Soldering considerations           | P32 |
| Packaging information              | P32 |
| Safety and installaion instruction | P32 |
| Recommended external EMI filter    | P33 |

# Introduction

The T10 single output series offer 10 watts of output power from a 2 X 1 X 0.4 inch package. It has 2:1 wide input voltage of 9~18VDC, 18~36VDC and 36~75VDC. And features 1600VDC of isolation, short circuit and over voltage protection, as well as six sided shielding. All models are particularly suited to telecommunications, industrial, mobile telecom and test equipment applications.

POWERBOX Industrial Line T10 Series 10W 2:1 and 4:1 Single Output DC/DC Converter Manual



| DC/DC Converter Features                                 |
|--|
| Single output up to 2A                                   |
| 10 watts maximum output power                            |
| 2:1 wide input voltage range of 9~18, 18~36 and 36~75VDC |
| Six-sided continuous shield                              |
| High efficiency up to 87%                                |
| Low profile 2.00x1.000.40 inch (50.8x25.4x10.2 mm)       |
| Fixed switching frequency                                |
| RoHS directive compliant                                 |
| No minimum load required                                 |
| Input to output isolation 1600VDC                        |
| Operating case temperature range 100°C max               |
| Output over-voltage protection                           |
| Over-current protection, auto-recovery                   |
| Output short circuit protection                          |
|  |

# Options

| Heat-sink available for extended operation     |
|--|
| Remote on/off and logic configuration          |
| M1 or M2 version                               |
| M1: operating temp.= -40~+85°C (non-derating)  |
| M2: operating temp.= -40~+85°C (with derating) |

# **Output Specifications**

| Parameters   | Model        | Min        | Тур              | Max   | Unit      |
|--|--------------|------------|------------------|-------|-----------|
| Output voltage (Vin(nom); full load; Ta=25°C)                      | <b>S</b> 33  | 3.267      | 3.3              | 3.333 | VDC       |
|  | <b>□</b> S05 | 4.95       | 5.1              | 5.05  | VDC       |
|  | □□S12        | 11.88      | 12               | 12.12 | VDC       |
|  | □□S15        | 14.85      | 15               | 15.15 | VDC       |
| Output regulation  |              |            |                  |       |           |
| Line (Vin(min) to Vin(max); full load)                             | All          | -0.2       |                  | +0.2  | %         |
| Load (0% to 100% of full load)                                     | All          | -0.5       |                  | +0.5  | %         |
| Output ripple and noise  |              |            |                  |       |           |
| Peak to peak (5Hz to 20MHz bandwidth)                              | All          |            | 50               | 75    | mVp-p     |
| Temperature coefficient  | All          | -0.02      |                  | +0.02 | %/°C      |
| Output voltage overshoot (Vin(min) to Vin(max) full load; Ta=25°C) | All          |            | 0                | 5     | % of Vout |
| Dynamic load response (Vin(nom); Ta=25°C)                          |              |            |                  |       |           |
| Load step change from 75% to 100% or 100 to 75% of full load       |              |            |                  |       |           |
| Peak deviation   | All          |            | 200              |       | mV        |
| Setting time (Vo<10% peak deviation)                               | All          |            | 250              |       | μs        |
| Output current   | ⊡S33         | 0          |                  | 2000  | mA        |
|  | □□S05        | 0          |                  | 2000  | mA        |
|  | □□S12        | 0          |                  | 830   | mA        |
|  | <b>S15</b>   | 0          |                  | 670   | mA        |
| Output over current protection                                     | All          |            | 130              | 150   | % of FL   |
| Output short circuit protection                                    | All          | Hiccup, au | itomatics recove | ery   |           |

# Input Specifications

| Parameters   | Model    | Min  | Тур | Max  | Unit       |
|--|----------|------|-----|------|------------|
| Operating input voltage  | 12S      | 9    | 12  | 18   | VDC        |
|  | 24S🗖     | 18   | 24  | 36   | VDC        |
|  | 48S=     | 36   | 48  | 75   | VDC        |
| Input voltage  |          |      |     |      |            |
| Continuous   | 12S===   |      |     | 18   | VDC        |
|  | 24S🗖     |      |     | 36   | VDC        |
|  | 48S🗖     |      |     | 75   | VDC        |
| Transient (100mS, max)   | 12S🗖     |      |     | 36   | VDC        |
|  | 24S🗖     |      |     | 50   | VDC        |
|  | 48S🗖     |      |     | 100  | VDC        |
| Input current (Max value at Vin=Vin(nom), full load)                   | 12S33    |      |     | 724  | mA         |
|  | 12S05    |      |     | 1082 | mA         |
|  | 12S12    |      |     | 1037 | mA         |
|  | 12S15    |      |     | 1046 | mA         |
|  | 24S33    |      |     | 362  | mA         |
|  | 24S05    |      |     | 534  | mA         |
|  | 24S12    |      |     | 519  | mA         |
|  | 24S15    |      |     | 523  | mA         |
|  | 48S33    |      |     | 181  | mA         |
|  | 48S05    |      |     | 260  | mA         |
|  | 48S12    |      |     | 253  | mA         |
|  | 48S15    |      |     | 252  | mA         |
| Input standby current (Typ. value at Vin(nom); no load)                | 12\$33   |      | 17  |      | mA         |
|  | 12S05    |      | 21  |      | mA         |
|  | 12S12    |      | 38  |      | mA         |
|  | 12S15    |      | 36  |      | mA         |
|  | 24S33    |      | 15  |      | mA         |
|  | 24S05    |      | 22  |      | mA         |
|  | 24S12    |      | 18  |      | mA         |
|  | 24S15    |      | 36  |      | mA         |
|  | 48\$33   |      | 11  |      | mA         |
|  | 48S05    |      | 14  |      | mA         |
|  | 48S12    |      | 14  |      | mA         |
|  | 48S15    |      | 10  |      | mA         |
| Input reflected ripple current (5 to 20MHz, 12µH source impedance)     | All      |      | 30  |      | mAp-r      |
| Start up time (Vin(nom) and constant resistive load)                   | /        |      |     |      |            |
| Power up   | All      |      | 20  |      | ms         |
| Remote on/off (the CTRL pin voltage is referenced to negative input)   |          |      |     |      | 1110       |
| Positive logic   |          |      |     |      |            |
| CTRL pin high voltage (remote ON)                                      | Suffix-P | 3.5  |     | 12   | VDC        |
| CTRL pin low voltage (remote OFF)                                      | Suffix-P | 0    |     | 1.2  | VDC        |
| Negative logic   | GuillA-F | 0    |     | 1.4  | VDC        |
| CTRL pin high voltage (remote ON)                                      | Suffix-N | 0    |     | 1.2  | VDC        |
| CTRL pin high voltage (remote ON)<br>CTRL pin low voltage (remote OFF) | Suffix-N |      |     | 1.2  | VDC<br>VDC |
| Remote off input current   | All      | 3.5  | 20  | Τζ   |            |
|  |          | 0 5  | 20  | 1    | mA         |
| Input current of remote control pin                                    | All      | -0.5 |     | 1    | mA         |

# General Specifications

| Parameters                                | Model                        | Min          | Тур        | Max | Unit  |
|---|------------------------------|--------------|------------|-----|-------|
| Efficiency (Vin(nom), full load; Ta=25°C) | 12S33                        |              | 80         |     | %     |
|   | 12S05                        |              | 81         |     | %     |
|   | 12S12                        |              | 84         |     | %     |
|   | 12S15                        |              | 84         |     | %     |
|   | 24\$33                       |              | 80         |     | %     |
|   | 24S05                        |              | 82         |     | %     |
|   | 24S12                        |              | 84         |     | %     |
|   | 24S15                        |              | 84         |     | %     |
|   | 48S33                        |              | 80         |     | %     |
|   | 48S05                        |              | 84         |     | %     |
|   | 48S12                        |              | 86         |     | %     |
|   | 48S15                        |              | 87         |     | %     |
| Isolation voltage (1 minute)              |                              |              |            |     |       |
| Input to output                           | All                          | 1600         |            |     | VDC   |
| Input (output) to case                    | All                          | 1600         |            |     | VDC   |
| Isolation resistance                      | All                          | 1            |            |     | GΩ    |
| Isolation capacitance                     | All                          |              |            | 300 | pF    |
| Switching frequency                       | All                          | 270          | 300        | 330 | kHz   |
| Weight                                    | All                          |              | 27.0       |     | g     |
| MTBF MIL-HDBK-217F                        | All                          |              | 3.342 x 10 | 6   | hours |
| Case material                             | Nickel-coated copper         |              |            |     |       |
| Base material                             | Non-conductive black plastic |              |            |     |       |
| Potting material                          | Epoxy (UL94 V-0)             |              |            |     |       |
| Dimensions                                | 2.00 X 1.00                  | X 0.40 Inch  |            |     |       |
|   | (50.8 X 25.4                 | 4 X 10.2 mm) |            |     |       |

# **Environmental Specifications**

| Parameters                    | Model | Min Typ                 | Max         | Unit |
|-------------------------------|-------|-------------------------|-------------|------|
| Operating ambient temperature |       |                         |             |      |
| Standard (with derating) *    | All   | -25                     | 85          | °C   |
| M1 (non-derating) *           | All   | -40                     | 85          | °C   |
| M2 (with derating) *          | All   | -40                     | 85          | °C   |
| Operating case temperature    | All   |                         | 100         | °C   |
| Storage temperature range     | All   | -55                     | 105         | °C   |
| Thermal impedance             | All   | Natural convection      | 12          | °C/W |
|                               | All   | Natural convection with | heatsink 10 | °C/W |
| Thermal shock                 | All   | MIL-STD-810F            |             |      |
| Vibration                     | All   | MIL-STD-810F            |             |      |
| Relative humidity             | All   | 5                       | 95          | % RH |

\*Test condition with vertical direction by natural convection (20LFM).

# EMC Characteristics

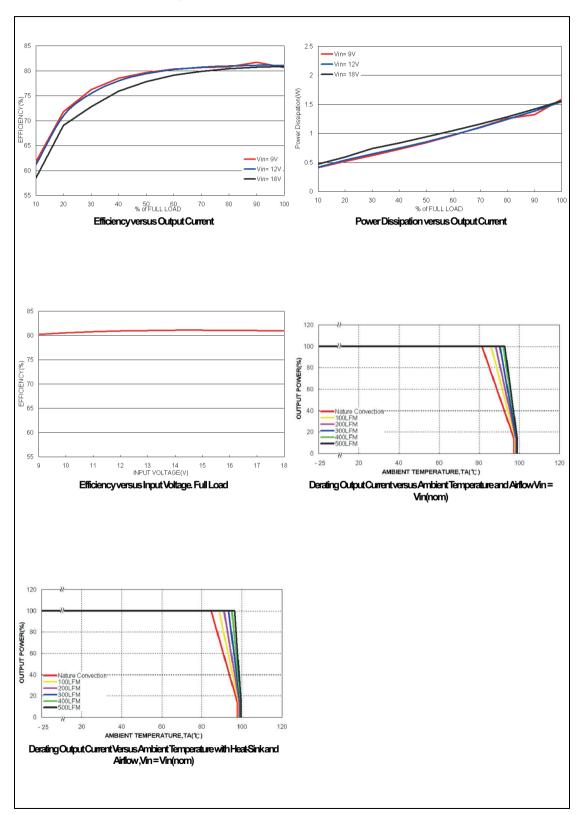
| Parameters                     | Standard    | Condition  |           | Level            |
|--------------------------------|-------------|------------|-----------|------------------|
| EMI 1)                         | EN55022     |            |           | Class A, Class B |
| ESD                            | EN61000-4-2 | Air        | ±8kV      | Perf. Criteria B |
|                                |             | Contact    | ±6kV      |                  |
| Radiated Immunity              | EN61000-4-3 |            | 10V/m     | Perf. Criteria A |
| Fast transient <sup>2)</sup>   | EN61000-4-4 |            | ±2kV      | Perf. Criteria B |
| Surge                          | EN61000-4-5 |            | ±2kV      | Perf. Criteria B |
| Power frequency magnetic field | EN61000-4-8 | 100A/m cor | ntinuous; | Perf. Criteria A |
|                                |             | 1000A/m 1  | second    |                  |

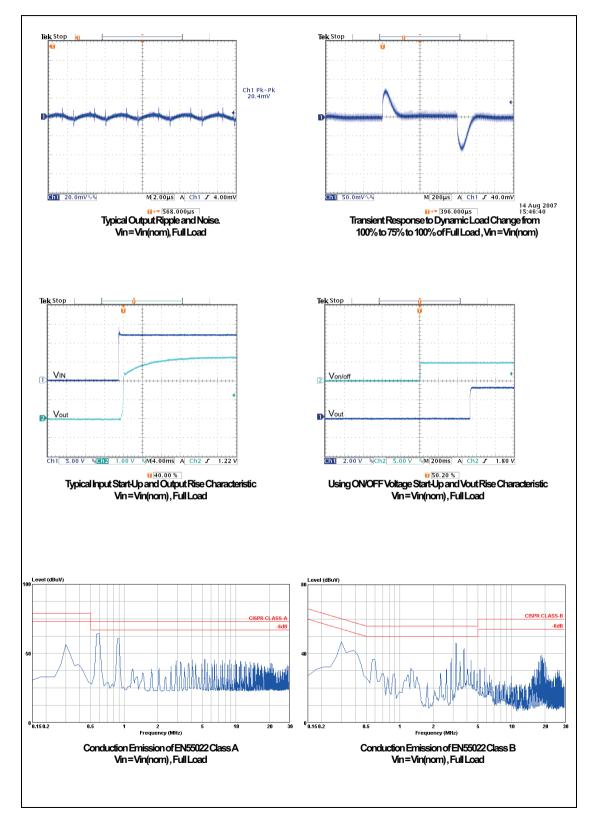
Note:

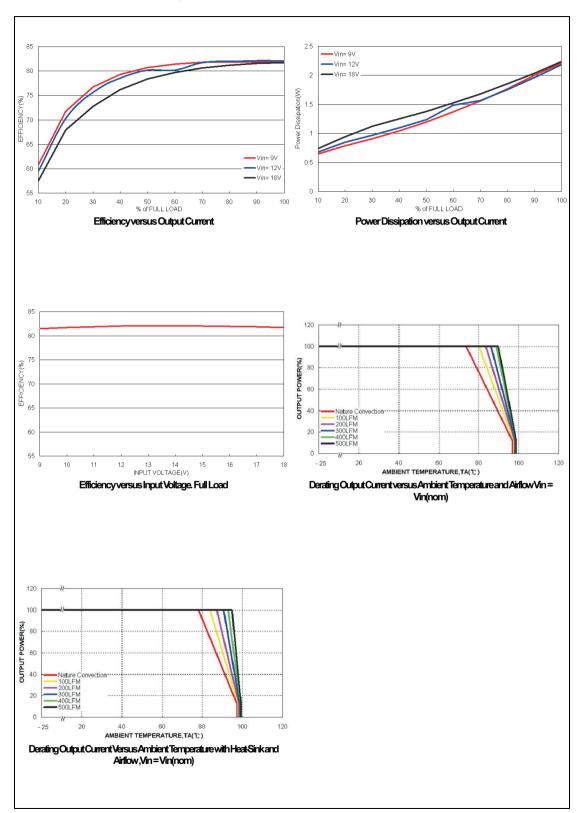
1. The standard module meets EN55022 Class A and Class B with external components.

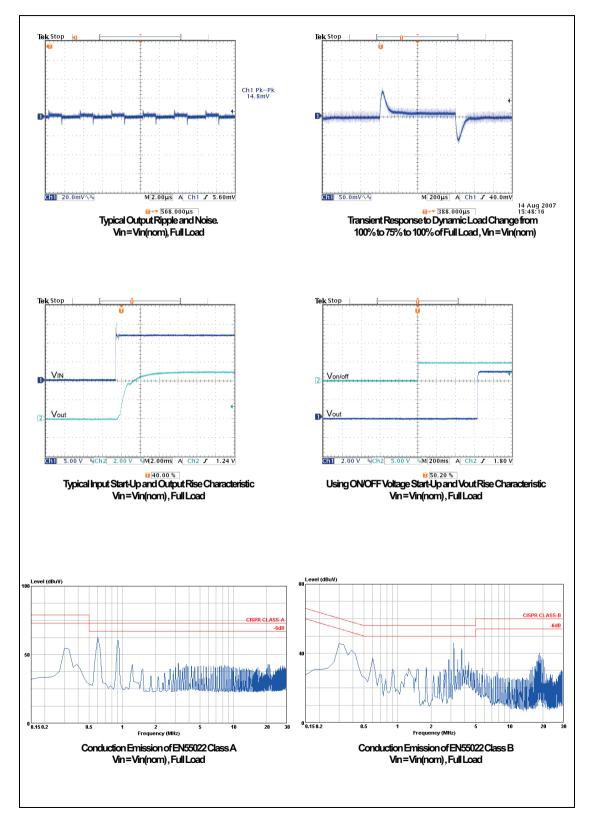
For further information, please contact Powerbox.

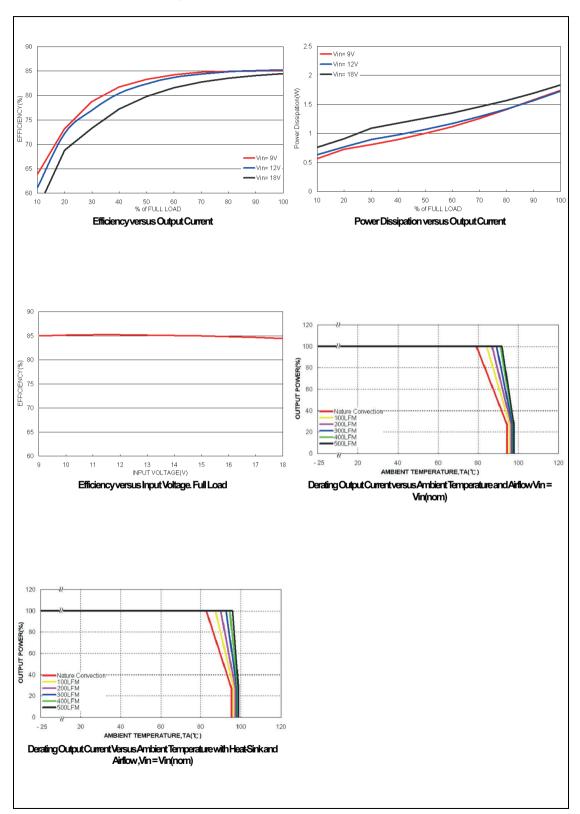
2. An external input filter capacitor is required if the module has to meet EN61000-4-4, EN61000-4-5. The filter capacitor Power Mate suggest: Nippon chemi-con KY series, 220μF/100V, ESR 48mΩ.

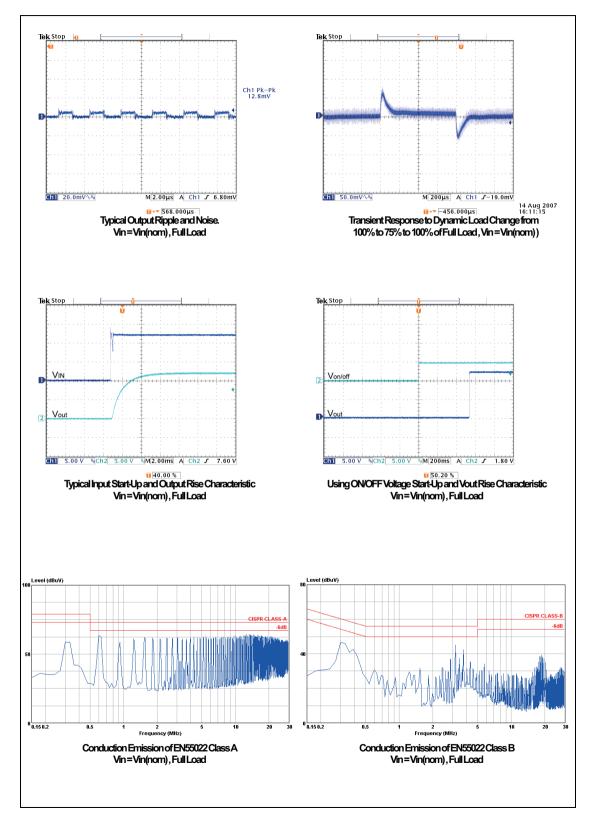


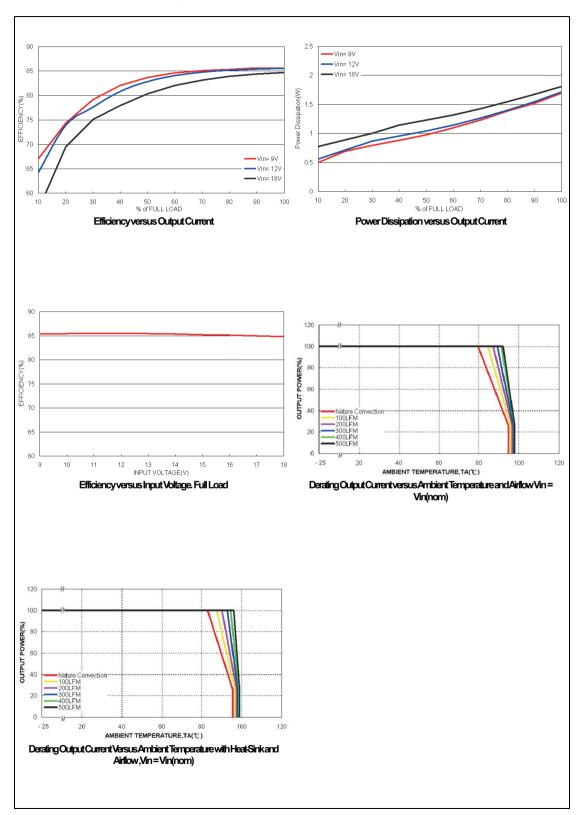


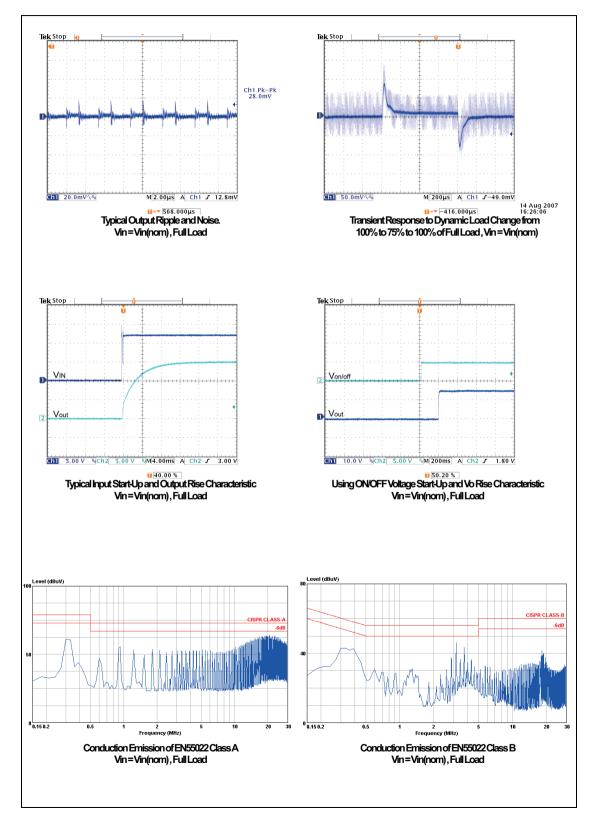


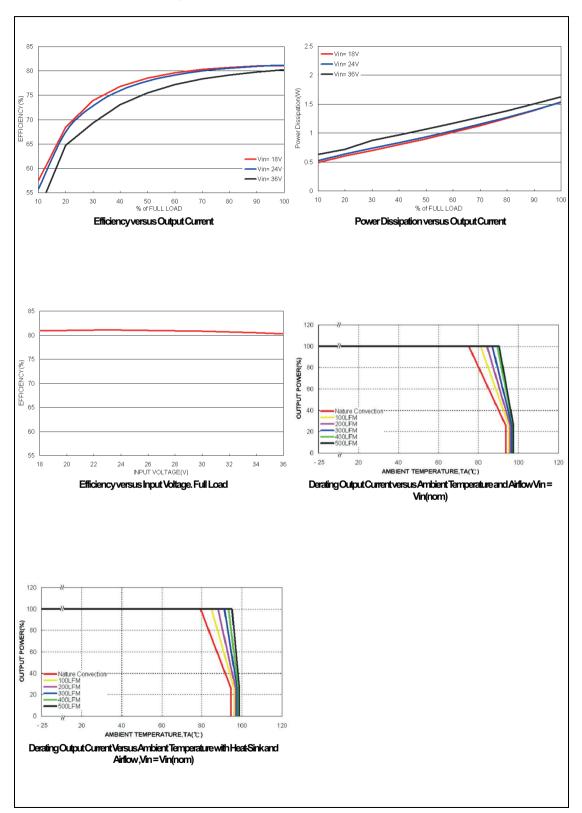


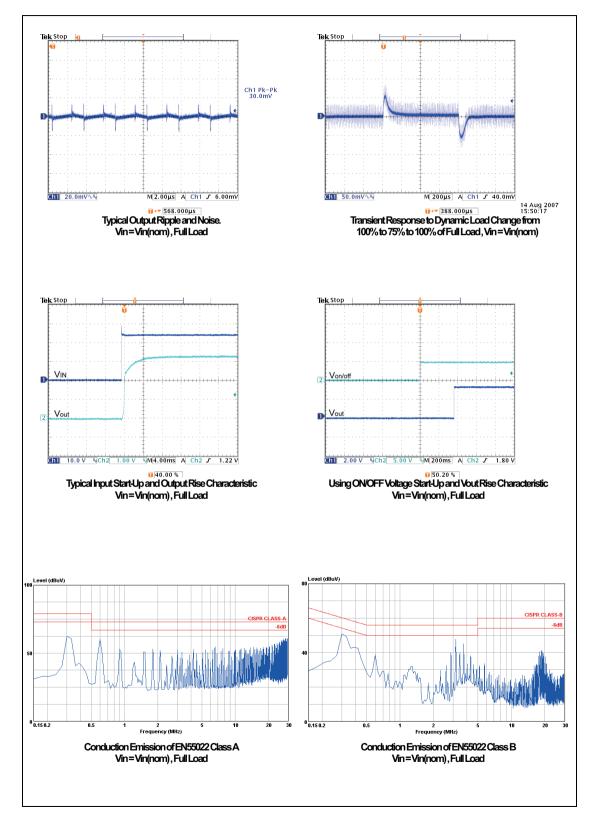


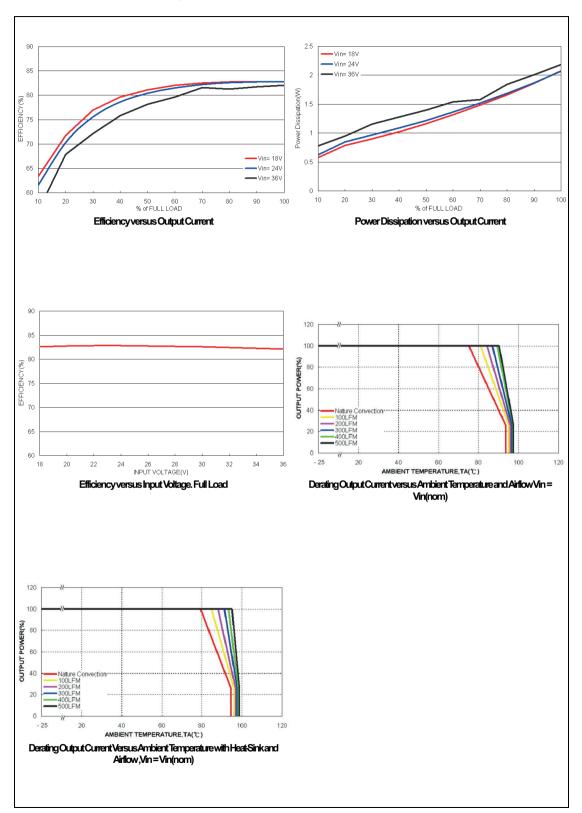


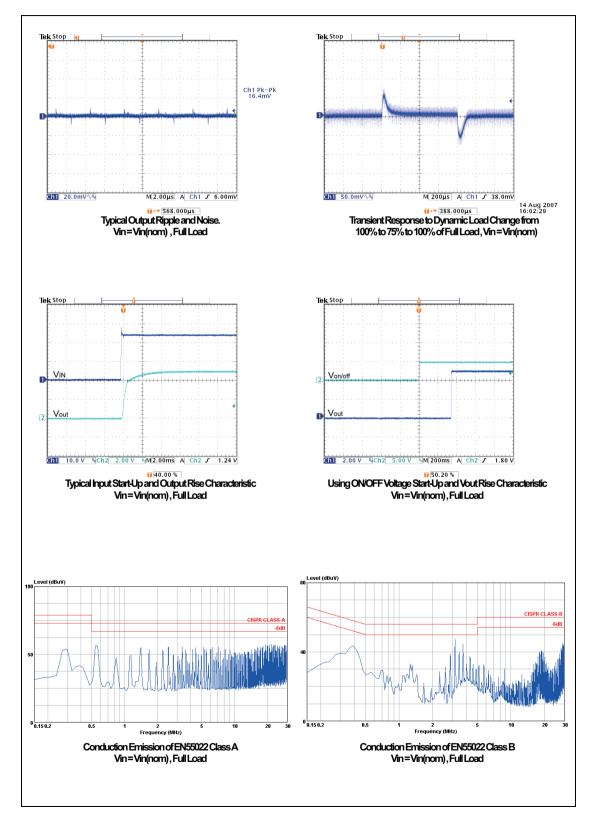


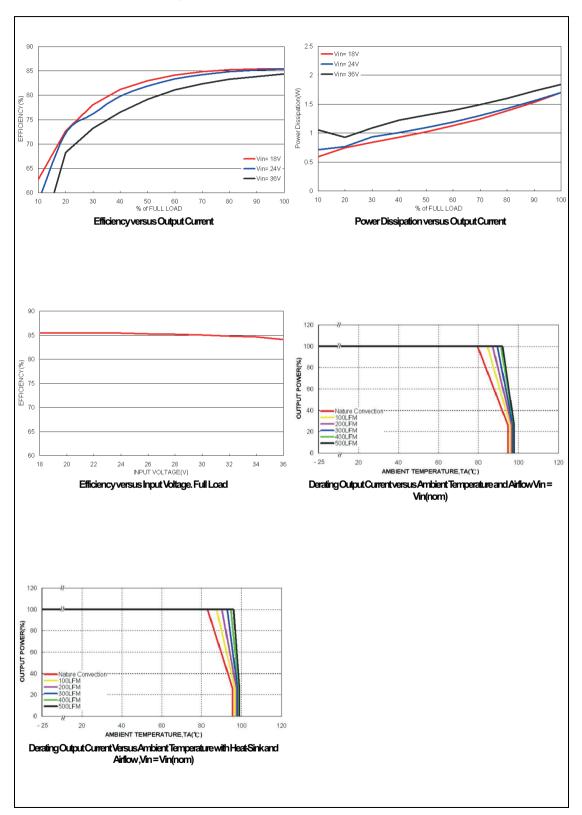


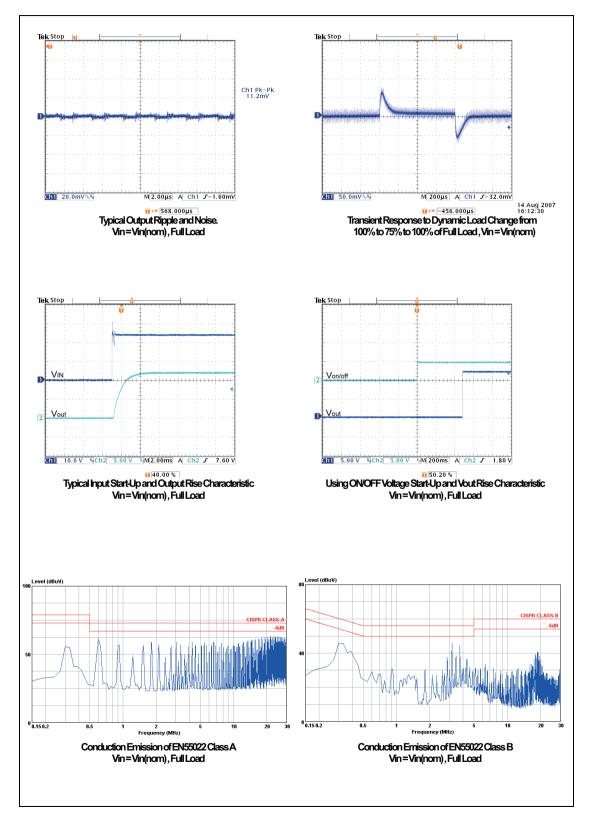


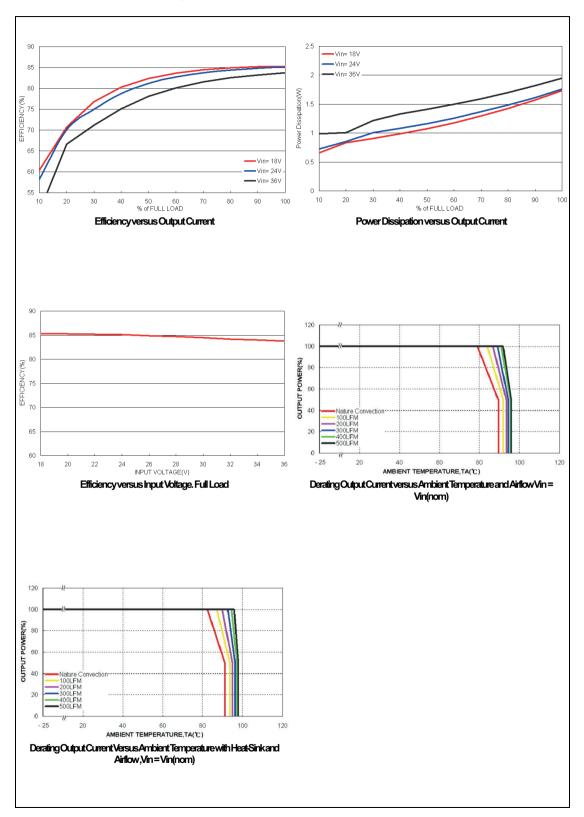


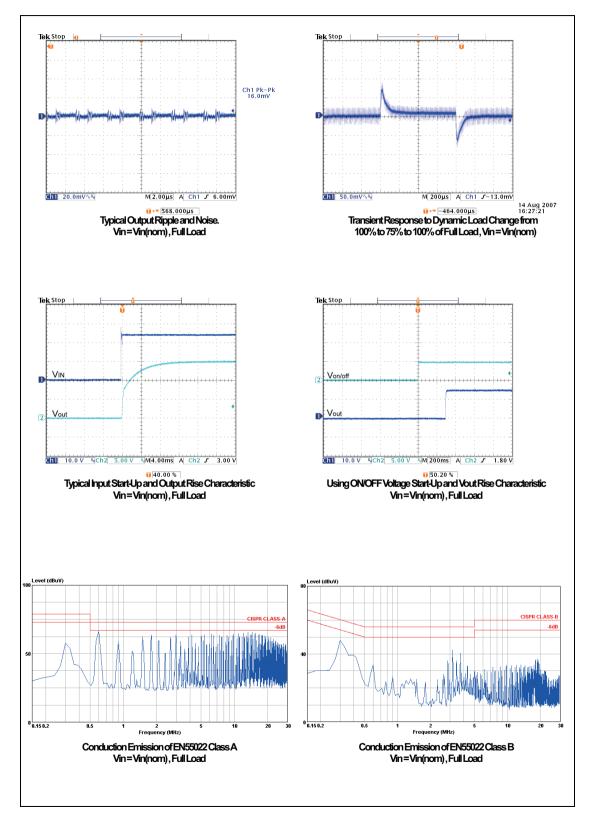


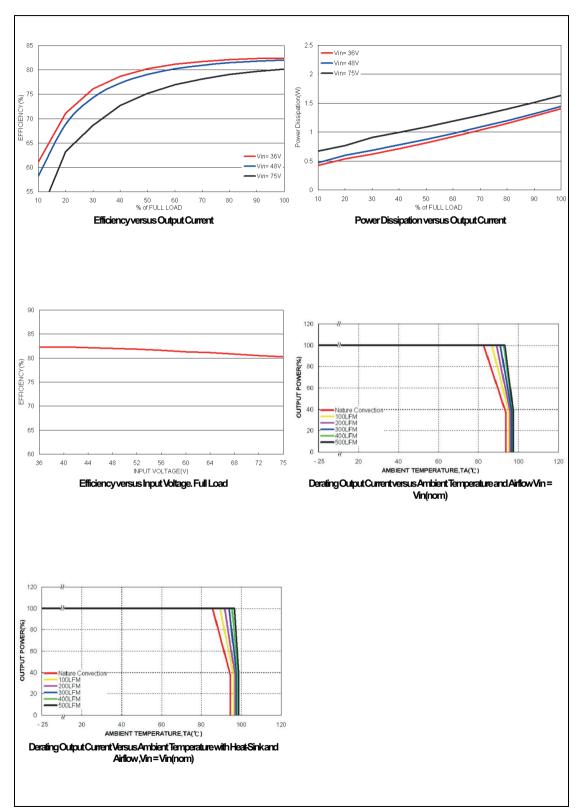


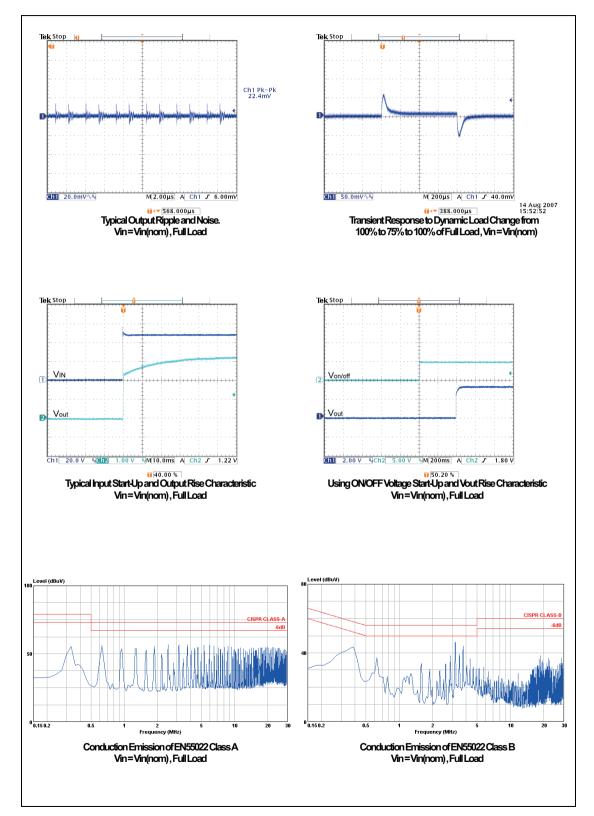


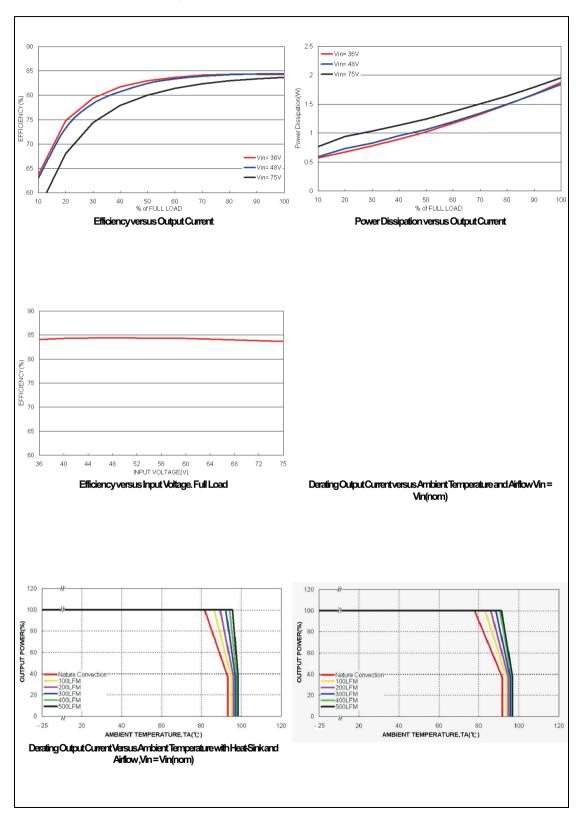


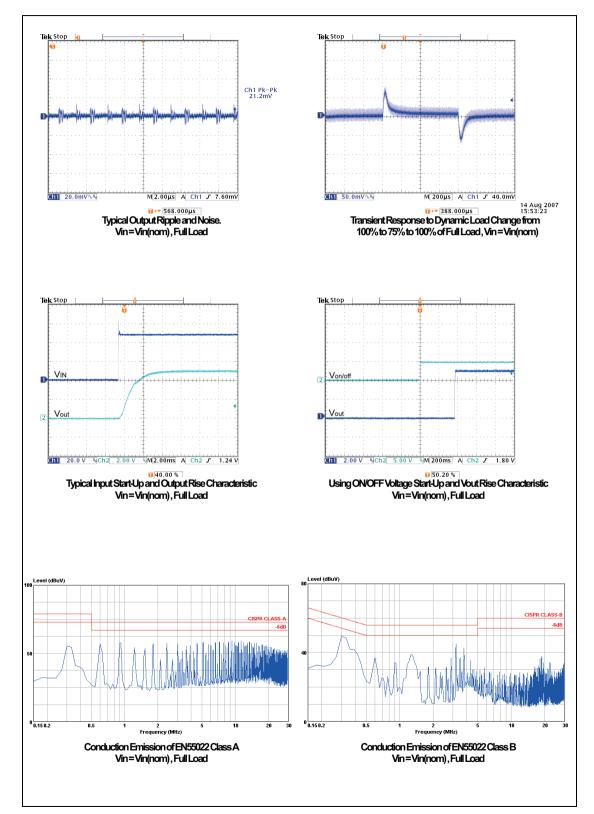


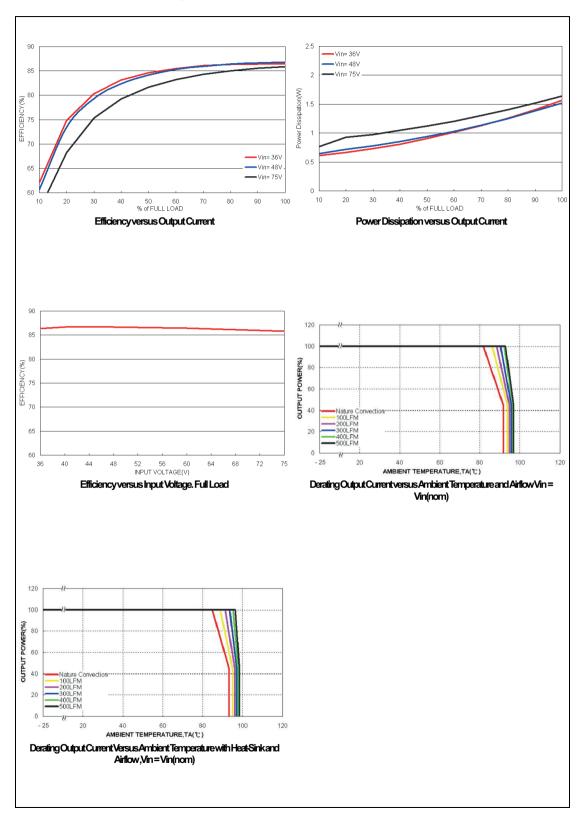


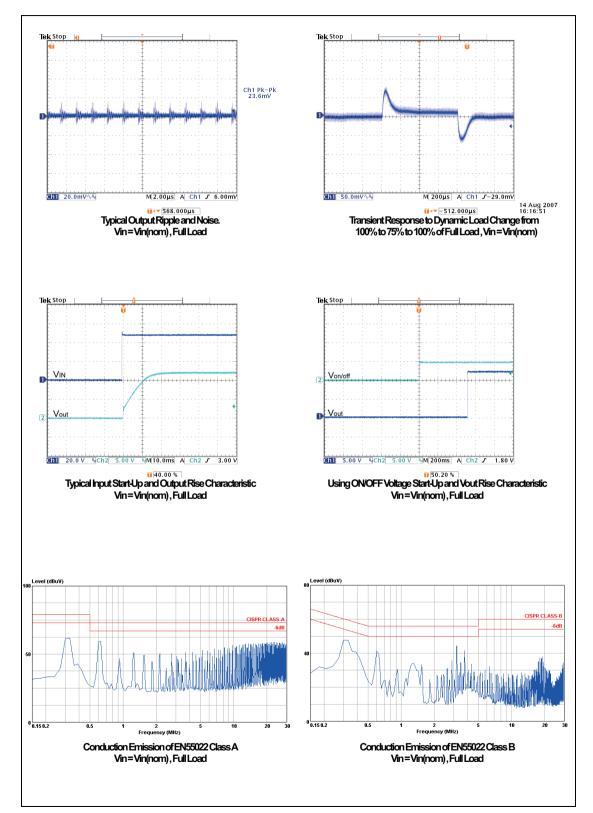


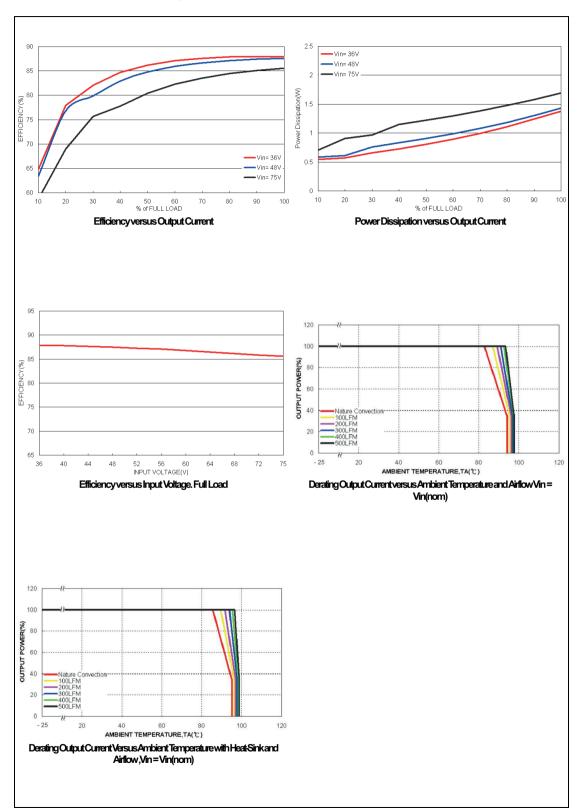


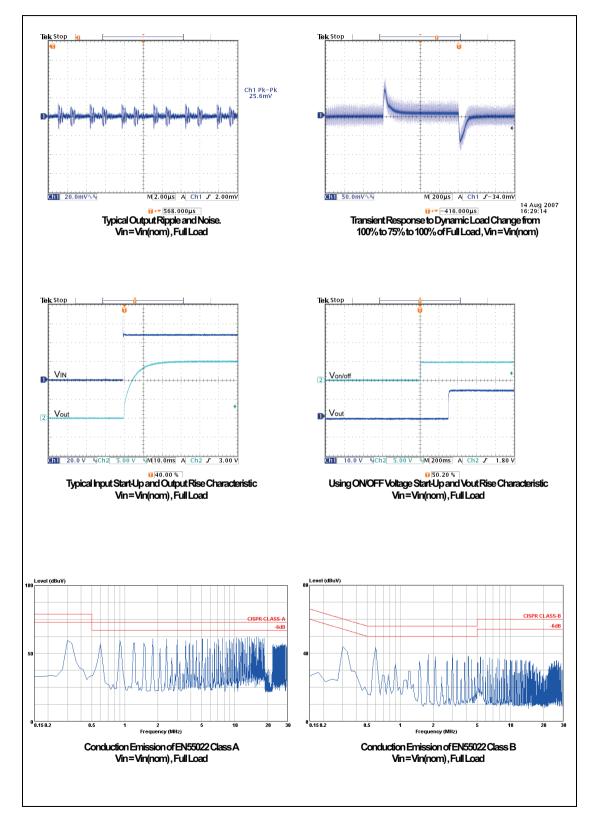












#### Input Source Impedance

The power module should be connected to a low impedance input source. Highly inductive source impedance can affect the stability of the power module. Input external L-C filter is recommended to minimize input reflected ripple current. The inductor is simulated source impedance of 12 $\mu$ H and capacitor is Nippon chemi-con KY series 100 $\mu$ F/100V. The capacitor must as close as possible to the input terminals of the power module for lower impedance.

#### **Output Over Current Protection**

When excessive output currents occur in the system, circuit protection is required on all power supplies. Normally, overload current is maintained at approximately 130 percent of rated current for T10-S SERIES.

Hiccup-mode is a method of operation in a power supply whose purpose is to protect the power supply from being damaged during an overcurrent fault condition. It also enables the power supply to restart when the fault is removed. There are other ways of protecting the power supply when it is over-loaded, such as the maximum current limiting or current foldback methods.

One of the problems resulting from over current is that excessive heat may be generated in power devices, especially MOSFET and Schottky diodes and the temperature of those devices may exceed their specified limits. A protection mechanism has to be used to prevent those power devices from being damaged.

The operation of hiccup is as follows. When the current sense circuit sees an over-current event, the controller shuts off the power supply for a given time and then tries to start up the power supply again. If the over-load condition has been removed, the power supply will start up and operate normally, otherwise, the controller will see another over-current event and shut off the power supply again, repeating the previous cycle. Hiccup operation has none of the drawbacks of the other two protection methods, although its circuit is more complicated because it requires a timing circuit. The excess heat due to overload lasts for only a short duration in the hiccup cycle, hence the junction temperature of the power devices is much lower.

The hiccup operation can be done in various ways. For example, one can start hiccup operation any time an over-current event is detected, or prohibit hiccup during a designated start-up is usually larger than during normal operation and it is easier for an over-current event is detected, or prohibit hiccup during a designated start-up interval (usually a few milliseconds). The reason for the latter operation is that during start-up, the power supply needs to provide extra current to charge up the output capacitor. Thus the current demand during start-up is usually larger than during normal operation and it is easier for an over-current event to occur. If the power supply starts to hiccup once there is an over-current, it might never start up successfully. Hiccup mode protection will give the best protection for a power supply against over current situations, since it will limit the average current to the load at a low level, so reducing power dissipation and case temperature in the power devices.

# Output Over Voltage Protection

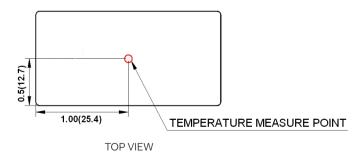
The output over-voltage protection consists of output Zener diode that monitors the voltage on the output terminals. If the voltage on the output terminals exceeds the over-voltage protection threshold, then the Zener diode clamps the output voltage.

# Short Circuitry Protection

Continuous, hiccup and auto-recovery mode. During short circuit, converter still shut down. The average current during this condition will be very low and the device can be safety in this condition.

## Thermal Consideration

The power module operates in a variety of thermal environments. However, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding Environment. Proper cooling can be verified by measuring the point as the figure below. The temperature at this location should not exceed 100°C. When Operating, adequate cooling must be provided to maintain the test point temperature at or below 100°C. Although the maximum point Temperature of the power modules is 100°C, you can limit this Temperature to a lower value for extremely high reliability.



Remote On/Off Control Remote control is an optional feature.

#### Positive logic:

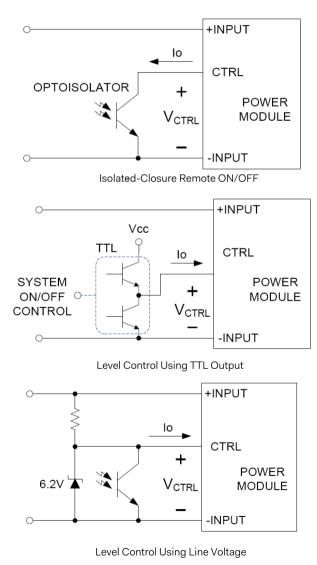
Turns the module On during logic High on the CTRL pin and turns Off during logic Low.

#### Negative logic:

Turns the module On during logic Low on the CTRL pin and turns Off during logic High.

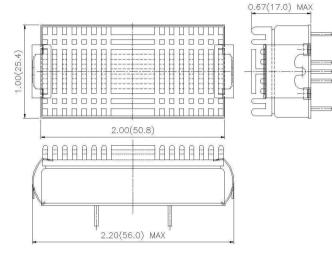
The CTRL pin is an open collector/drain logic input signal (Von/off) that referenced to -INPUT

#### Remote On/Off Implementation

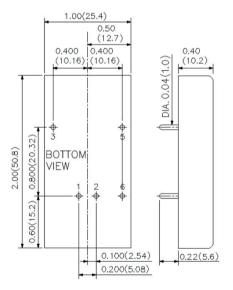


#### Heat-sink

Equip Heat-sink (7G-0020C-F) for lower temperature and higher reliability of the module. Considering space and air-flow is the way to choose which heat-sink is needed.



#### Mechanical Drawing



#### **Pin Connection**

| Pin | Define        |
|-----|---------------|
| 1   | + INPUT       |
| 2   | - INPUT       |
| 3   | + OUTPUT      |
| 5   | - OUTPUT      |
| 6   | CTRL (Option) |

1. All dimensions in inch (mm)

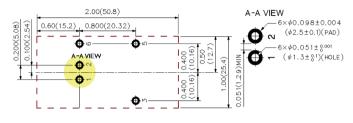
2. Tolerance :x.xx±0.02 (x.x±0.5)

x.xxx±0.01 (x.xx±0.25)

3. Pin pitch tolerance  $\pm 0.01 (0.25)$ 

4. Pin dimension tolerance ±0.0014(0.35)

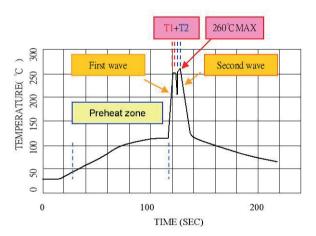
**Recommended Pad Layout** 



All dimensions in Inch (mm)
Tolerance:x.xx±0.02 (x.x±0.5)
x.xxx±0.01 (x.xx±0.25)
Pin pitch tolerance ±0.01(0.25)

# Soldering and Reflow Considerations

Lead free wave solder profile for T10 series

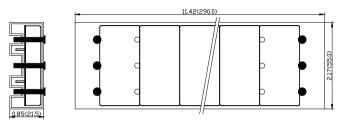


| Zone           | Reference Parameter               |  |  |
|----------------|-----------------------------------|--|--|
| Preheat zone   | Rise temp. speed : 3°C / sec max. |  |  |
|                | Preheat temp. : 100~130°C         |  |  |
| Actual heating | Peak temp. : 250~260°C            |  |  |
|                | Peak time (T1+T2 time) : 4~6 sec  |  |  |

Reference Solder : Sn-Ag-Cu , Sn-Cu

Hand Welding :

Soldering iron : Power 90W Welding Time : 2~4 sec Temp. : 380~400°C Packing Information



# Safety and Installation Instruction

Fusing Consideration

Caution: This power module is not internally fused. An input line fuse must always be used.

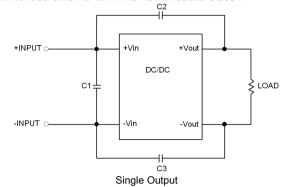
Caution: This power module is not internally fused. An input line fuse must always be used.

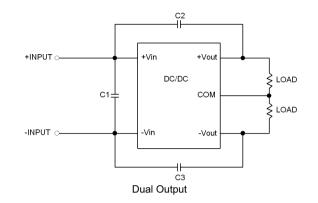
This encapsulated power module can be used in a wide variety of applications, ranging from simple stand-alone operation to an integrated part of sophisticated power architecture. To maximum flexibility, internal fusing is not included, however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a slow-blow fuse with maximum rating of 5A. Based on the information provided in this data sheet on Inrush energy and maximum dc input current, the same type of fuse with lower rating can be used. Refer to the fuse manufacturer's data for further information.

# MTBF and Reliability

The MTBF of T10 SINGLE-SERIES of DC/DC converters has been calculated using MIL-HDBK 217F (a)Ta=25°C, FULL LOAD. The resulting figure for MTBF is  $3.342 \times 10^6$  hours.

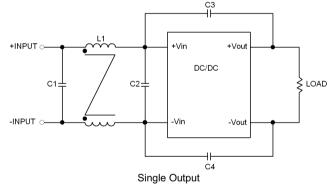
#### Recommended external EMI filter for EN55022 Class A

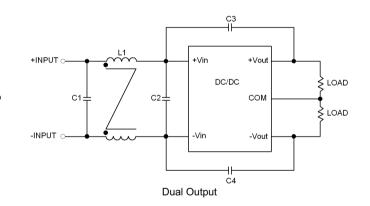




| Model    | C1        | C2         | C3         |
|----------|-----------|------------|------------|
| PME10-12 | 2.2µF/25V | 1000pF/2kV | 1000pF/2kV |
|          | 1206 MLCC | 1808 MLCC  | 1808 MLCC  |
| PME10-24 | N/A       | 1000pF/2kV | 1000pF/2kV |
|          |           | 1808 MLCC  | 1808 MLCC  |
| PME10-48 | N/A       | 1000pF/2kV | 1000pF/2kV |
|          |           | 1808 MLCC  | 1808 MLCC  |

Recommended external EMI filter for EN55022 Class B





| Model    | C1         | C2         | C3         | L1                   |
|----------|------------|------------|------------|----------------------|
| PME10-12 | 3.3µF/50V  | N/A        | 1000pF/2kV | 325µH                |
|          | 1812 MLCC  |            | 1808 MLCC  | Common Shoke PMT-050 |
| PME10-24 | 2.2µF/50V  | N/A        | 1000pF/2kV | 325µH                |
|          | 1812 MLCC  |            | 1808 MLCC  | Common Shoke PMT-050 |
| PME10-48 | 2.2µF/100V | 2.2µF/100V | 1000pF/2kV | 325µH                |
|          | 1812 MLCC  | 1812 MLCC  | 1808 MLCC  | Common Shoke PMT-050 |